



الخليج للمثبتات والصناعات الحديدية GULF FASTENERS & METAL INDUSTRIES



A Bond That Holds Fast !

About Us:

Gulf Fasteners specializes in the manufacturing, stocking, and distribution of petrochemical grade bolting and special fasteners tailored for the Oil, Gas, and Petrochemical industries.

Our cache of machineries and equipment positions **Gulf Fasteners** as avantgarde in fastener manufacturing within the MENA-APAC region. This allows us to consistently deliver innovative premium products to our esteemed clientele, meeting stringent timelines and quality standards.

Backed by extensive experience in serving global OEMs, distributors, and end-users across the Petrochemical and Oil and Gas sectors, **Gulf Fasteners** offers an inclusive service encompassing logistical supply and fastener solution management. Understanding the vital importance of quality and safety in such services, we ensure full traceability of our products.

Gulf Fasteners' stud bolt and fastener assemblies find application in the many Petrochemical and Oil and Gas installations including pressure vessels, skids, heat exchangers, pumps, valves, actuators, wellheads, pipeline fabrications, petrochemical plants, and drilling equipment.

Approved Fastener Manufacture for:



شركة تنمية نفط عمان
Petroleum Development Oman



What we do:

We specialize in manufacturing high-performance fasteners and precision-engineered components for the global energy markets.

From our headquarters in the Sultanate of Oman, we leverage a global network of manufacturing and distribution facilities to serve customers across America, Europe, the Middle East, Central and South East Asia, and Australia.

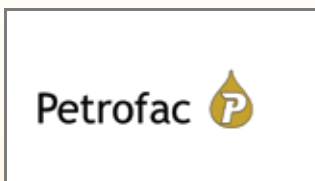
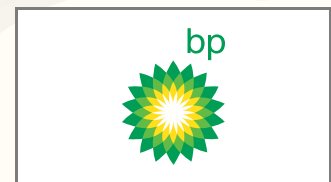
Our commitment to excellence is evident through continual investments in world-class manufacturing facilities equipped with state-of-the-art CNC machining, hot forging, and thread rolling capabilities. With a comprehensive inventory of fully certified raw materials, semi-finished, and finished components, we are capable of a prompt and reliable supply to meet customer demands.

In addition to our extensive stock holding of standard products and machinable blanks, we offer a wide range of engineered machined components for customised projects and our expertise extends to providing customer-specific designed parts in various materials including Mild, Carbon and alloy steel, Aluminum, Bronze, Brass, Stainless steel, Titanium, Duplex, and High nickel alloys.

ISO Certification:



Our Clients



Our Products

Stud Bolts / Heavy Hex Bolts



ASTM A320-L7, L7M	1/4" to 4" / M4 to 64
ASTM A193-B7, B7M, B5, B6, B16, B8, B8M, B8C, B8T	1/4" to 4" / M4 to 64
ASTM 453 660 A, B, C & D	1/4" to 4" / M4 to 64
ASTM 450 B21	1/4" to 4" / M4 to 64
ASTM B637 (N07080, N07725, N09925)	1/4" to 4" / M4 to 64
ASTM A182 (UNS S31803, UNS S32760)	1/4" to 4" / M4 to 64
ASTM A325 A, B, C & D	M12 to 36
ASTM A307 A, B & C	1/4" to 4"

Heavy Hex Nuts



ASTM A194-2H, 2HM, 6, 7L, 7ML, 6, 16, 8, 8M, 8C, 8T	1/4" to 4"
ASTM A194- 6, 8, 8M, 8C, 8T (Class 1 & Class 2)	1/4" to 4"
ASTM 453 660 A, B, C & D	1/4" to 4"
ASTM B637 (N07080, N07725, N09925)	1/4" to 4"
ASTM A182 (UNS S31803, UNS S32760) UNS S31803, UNS S32760	1/4" to 4"
ASTM A563, A, B, C, 8S, DH, 10S	1/4" to 4" (M12 to M36)

Hex Bolts



BS 4190 / BS 3692 / ISO 898-1 Class 4.8, 8.8, 10.9, 12.9	M4 to M64
ISO 3506-1 A2-50, A2-70, A2-80	M4 to M64
ISO 3506-1 A4-50, A4-70, A4-80	M4 to M64
DIN 931, DIN 933	M4 to M64

Structural U Bolts



ISO 898-1 Class 4.6, 4.8, 8.8, 10.9, 12.9	M6 to M64
BS 10025 S275JR, S335JR	M6 to M50
ASTM A325/A307 A, B, C & D	M12 to 36
ISO 3506-1 A2-50, A2-70, A2-80	M4 to M64
ISO 3506-1 A4-50, A4-70, A4-80	M4 to M64

Hex Nuts



ISO 898-2/ISO 4014 8, 10, 12	1/4" to 4"
ASTM 453 660 A, B, C & D	1/4" to 4"
ASTM A563, A, B, C, 8S, DH, 10S	1/4" to 4" (M12 to M36)
ISO 3506-1 A2-50, A2-70, A2-80	M4 to M64
ISO 3506-1 A4-50, A4-70, A4-80	M4 to M64
DIN 934	M4 to M64

Round Bars / Anchor Bolts

(Types- L, J, Plate & Sleeve Welded)



ISO 898-1 Class 4.6, 4.8, 8.8, 10.9, 12.9	M6 to M50
BS 10025 S275JR, S335JR	M6 to M50
ASTM A36/ASTM F1554	M6 to M50
ASTM A325	M12 to M50

Washer



ISO 7089, ISO 898-3, ISO 4302	1/4" to 4" / M4 to M64
ASTM F436/F436M	1/4" to 4" / M4 to M64
DIN 125A, DIN 127, DIN 887	M4 to M64
AISI 304, 310, 316, 321 & 347	1/4" to 4" / M4 to M64

Coating Surface Protection Standard

ASTM B633	Zinc Plating & Zinc Yellow Passivation
ASTM B841	Zinc & Zinc Nickel plating
ISO 4042	Electroplated coatings
ASTM F2329	Hot Dip Galvanized (HDG)
ISO 10684	Hot Dip Galvanized (HDG)
XYLAN 10 Series	1070
XYLAN 14 Series	1424
MESC SPE 81/007	COATING REQUIREMENTS FOR BOLTS AND NUTS

We are the sole authorised PDO approved PTFE coating facility in Oman

Testing Facilities:

Mechanical

Tensile/ Tension test
Hardness (HRB & HRC)
Profile Projector

Chemical

Belec OES Spectrometer
Metallography
Inverted Microscopy

Corrosion / Salt spray testing

Salt spray fog testing ASTM B117

Bespoke Sizes Available For The Below Grades

Standards	Petrochemical Standard/Grades		Stainless Steels	Commercial Standard/Grades	Surface Protection
British Standards:	ASTM A193 B7	ASME B18.2.1	Duplex UNS 31803	ISO 898-1 4.6	Coatings XYLAR 1 XYLAR 2 F1197 XYLAN 10 Series (1070) XYLAN 14 series Everslik 1201 (Everlube) Everslik 1301 (Everlube) SermaGard Molybdenum Disulfide Zinc Plating Zinc Nickel Plating Zinc Nickel Cadmium-Phosphate Electroplating-Galvanized Hot Dip Galvanized Black Oxide
BS 1083	ASTM A193 B7M	ASME B1.1	Super Duplex	ISO 898-1 8.8	
BS 2693	ASTM A320 L7	ASME B18.2.2	UNS32760 Inconel	ISO 898-1 10.9	
BS 4439	ASTM A320 L7M	ASME B16.5	625/718/825/925	ISO 898-1 12.9	
BS 4882	ASTM A193 B6	ASME B1.13	Hastelloy C276/C22	ISO 898-2 8	
BS 10025	ASTM A193 B16	ASME B18.2.6	Monel 400/K500	ISO 898-2 10	
BS 4190	ASTM A320 L43	ASME B18.18	Titanium 2/5	ISO 898-2 12	
BS 4395	ASTM A193 B8	ASME BPVC	Brass	ISO 898-3 CS	
BS 4604	ASTM A193 B8M	Section II part A-1	Super SS 31254 (254SMO)	ISO 3506-1 A2-50	
DIN Standards:	ASTM A193 B8C	ASME BPVC	AISI 304	ISO 3506-1 A2-70	
DIN 933	ASTM A193 B8T	Section II part A-2	AISI 316	ISO 3506-1 A2-80	
DIN 934	ASTM A453 660	MESC Specification	AISI 310	ISO 3506-1 A4-50	
DIN 931	ASTM A450 B21	MESC SPE 81-001	AISI 321	ISO 3506-1 A4-70	
DIN 835	ASTM A194 2H	MESC SPE 81-002	AISI 347	ISO 7089	
DIN 938	ASTM A194 2HM	MESC SPE 81-006	AISI 410	ISO 4017	
DIN 939	ASTM A194 7	MESC SPE 81-007		ISO 4014	
DIN 939	ASTM A194 7M	MESC SPE 81-010		ISO 4032	
DIN 940	ASTM A194 6			ISO 4302	
DIN 2509	ASTM A194 16			ISO 965-1	
DIN 2510	ASTM A194 43			ISO 965-2	
DIN 125	ASTM A194 8			ISO 272	
DIN 887	ASTM A194 8M			ISO 4042	
	ASTM A194 8C				
	ASTM A194 8T				
	ASTM B637				
	ASTM B425				
	ASTM A307				
	ASTM A563				
	ASTM A29				
	ASTM A325				
	ASTM A36				



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